

GLOBAL MANUFACTURING SYSTEMS ENGINEERING TECHNOLOGY

Courses

MFG 108L. Manufacturing Processes Laboratory. 1 Hour

Application of metal-cutting theory using single- and multiple-point cutting tools, basic metal removal process of toolroom and production machines. Experience on conventional milling machines, shapers, lathes, surface grinders, and drill presses. Three hours of laboratory a week.

MFG 204. Materials & Processes. 3 Hours

Chemical and physical properties of metals, ceramics, and polymers; casting processes; powdered metallurgy; metal forming; plastics processes. Oral and written presentation of a team case study. Corequisite(s): MFG 204L.

MFG 204L. Materials & Processes Laboratory. 1 Hour

Testing of materials for tensile strength, impact and hardness properties, cooling curves and equilibrium diagram development, heat treating and hardenability curve determination, cold forming, plastics materials processing, micro polishing and metallography; visits to local industries. Three hours of laboratory a week. Corequisite(s): MFG 204.

MFG 206L. Dimensional Metrology Laboratory. 1 Hour

Theory and practice of precision measurement including the surface plate, angle and sine plates; surface texture and roundness; optical microscope and profile projector; mechanical and electronic gages; coordinate measuring machine; length standards and height gages; fixed and functional gages; sources of measurement error. Three hours of laboratory a week. Prerequisite(s): MCT 110L.

MFG 208L. Geometric Dimensioning & Tolerancing Laboratory. 1 Hour

Study of the use of ANSI Y14.5M-1994, the engineering standard for geometric dimensioning and tolerancing. Includes the proper use of GD&T symbols, reading and interpretation of engineering drawings, techniques for determining part adherence to design requirements and workmanship standards. Prerequisite(s): MCT 110L.

MFG 240. Manufacturing & Product Design. 3 Hours

Manufacturing planning; process planning; advanced cutting tools; workholders; power presses-blanking, forming, draw dies, fine blanking; group technology, gage, jig, and fixture design. Prerequisite(s): MCT 110L; MFG 108L, MFG 204.

MFG 400. Selected Manufacturing Topics. 1-4 Hours

Investigation and discussion of current topics in manufacturing engineering technology. May be taken more than once. Prerequisite(s): Permission of department chairperson.

MFG 424. Robotics. 3 Hours

Study of robotics including history, robot geometry, cost justification, end-effector (types, use, and design), sensors, and programming. Application of robots in industries. Robot programming and operation projects and end-effector design projects. Prerequisite(s): MCT 220, MCT 313.

MFG 427. Computer Integrated Manufacturing & Global Manufacturing. 3 Hours

Computer Integrated Manufacturing (CIM) systems and interrelationships; group technology, computer-aided process planning, expert systems, local area networks, automated flow lines, data collection, and material handling. Also covered are global manufacturing issues and specific country concerns. Prerequisite(s): MFG 204, SET 153L.

MFG 431. Controls for Industrial Automation. 3 Hours

Topics include: fundamentals of digital logic, pneumatic power, electromechanical sensors and actuators, pneumatic and electrical control circuit analysis and design, industry safety and design standards, concepts of mechatronics, programmable logic controllers, and networking communications. Prerequisite(s): ECT 110; SET 153L.

MFG 432. Plastics, Composites & Nano Materials & Processes. 3 Hours

Introduction to the more common plastics, composites, and nano engineering materials and their properties. Study of processes including extrusion, injection molding, blow molding, compression and transfer molding, and forming. Topics on part and tooling design. Prerequisite(s): CHM 123; MFG 204.

MFG 434. Robotics & Computer Numerical Control. 3 Hours

Programming of CNC turning and machining centers and industrial robots; application of CAM software to design and edit CNC and robot programs, edit programs, and display tool and motion paths. Parametric part programming concepts to produce complex surfaces. Programming of robotic devices. Prerequisite(s): MCT 110L; MFG 108L; SET 153L.

MFG 435. Advanced Numerical Control. 3 Hours

Instruction in the programming of complex, multi-axis CNC machines. Extended parametric programming. Programming language techniques. Prerequisite(s): MFG 434.

MFG 438. Sustainable Manufacturing & Product Design. 3 Hours

Design for the environment, sustainable manufacturing processes and business practices to support these topics are developed. Prerequisite(s): MFG 108L, MFG 204.

MFG 490. Senior Project. 3 Hours

Advanced study and research of the product realization process focusing on conceptual design, embodiment design, final design, and prototyping or other design verification. Students work on externally sponsored engineering projects in multidisciplinary teams that perform engineering analysis that includes safety, ergonomics, environmental, cost and sociological impact of their designs. Prerequisite(s): CMM 100; IET 323; MFG 240, MFG 431.

MFG 493. Honors Thesis. 3 Hours

Selection, design, investigation, and completion of an independent, original research study resulting in a document prepared for submission as a potential publication and a completed undergraduate thesis. Restricted to students in University Honors Program.

MFG 494. Honors Thesis. 3 Hours

Selection, design, investigation, and completion of an independent, original research study resulting in a document prepared for submission as a potential publication and a completed undergraduate thesis. Restricted to students in University Honors Program. Prerequisite(s): MFG 493.